

FROM I-80 TRAVELING WEST

- 1. Take Exit 161 (Bellefonte) and follow the ramp down and around to the stop sign.
- 2. Turn left at the stop sign onto PA-26 South / US-220 South.
- 3. Go one mile and merge onto I-99 South.
- 4. Take I-99 South for 40 miles to Exit 45 (Tipton-Grazierville).
- 5. Head down the ramp, over the annoying rumble strips, to the stop sign, and turn right.
- 6. Go down the hill to the flashing red light and turn left.
- 7. Go about two miles to a traffic light at River Road where you will turn right. You cannot turn left at this light. This light will be just after you pass a small amusement park (Delgrosso's Amusement Park) with its water slides on the left, a walkway that crosses the highway, and a little roller coaster on the right.
- 8. Follow River Road for 3/10 of a mile to the Ardie J. Dillen Industrial Park.
- 9. Turn right into the park and go straight ahead to the stop sign.
- 10. Turn right at the stop sign and make the next left into ORX.